•		A
	Work Order:	2.3406
	•	
	Part Number:	D3064-1
	/	
(*	Qty:	· +60 Me
		Page 1 of 1
		Work Order: Part Number:

Step	Location	Procedure	Ву	Date	Qty	1.5
1	DC	Issue Traveller	48	05.05.20	16C	e
2	MV	Cut D2423 extrusion to 0.82" long Batch: 62/20/	JL	05/05/31	200	16
3	* PG	Machine per folio FA176 and Dwg D3064-1 15wl (2) 200 8/35 Check for crock while leading into the machine	u	05.05.31	200/	lo
4	aczeg	Inspect parts as they come off the ENG machine. Kerrie + Inspect for Ivansit dranwage	DU	05/06/21	164	
5	MYQUS	Debut & Tumble -	1	05-10-06	164	
6	QC8	Second_inspection		**	Section 1	
77	FP	Acid etch and Alodine per QSI 005 4.1	FF	05.11.21	60	
8	QC5	Inspect work to Step 8	M	05 11 12	160	
9	FP	Powder Coat Gloss White (Ref. 4.3.5.1) per QSI 005 4.3	FC	051122	60	
10	QC3	Inspect Powder Coat	M	051122:	60	
11	ST	Identify and stock	CL	05/11/22	163	
12	AC	Cost / Part 22, 0:0	Sac	0511-23	160	
13	DC .	Close W/O Z/./ j Inspect level 21	B	05/11/23	160	

					Revised By	Approved
, F	₹ev	Date	Change		SM	
	A	01.12.13	New Issue	·		-0
الم ال	В	02.10.04	Re-format		KJ Kt	_ \\

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Q

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES								
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector			
							,			

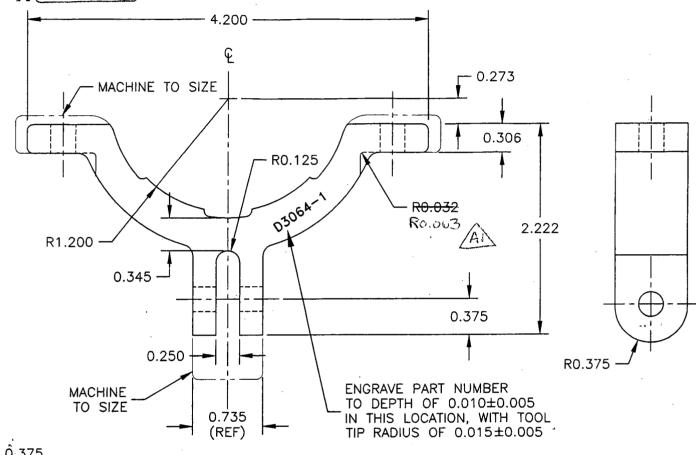
NCR:	WORK ORDER NON-CONFORMANCE (NCR)							
		Description of NC		Corrective Action Section B		Verification		Ammrayal
DATE	STEP	Section A	ion A Initial Action Description Sign & Design Mgr Design Mgr Date		Approval Design Mgr	Approval QC Inspector		
						!		
	-				-			

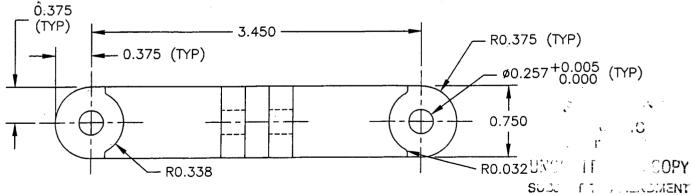
Part No:	PAR #:	Fault Category:	NCR:	Yes (No) DQ	A: \	Date: <u>05/11/2</u> 3
NOTE: Date & initial all entries				QA: N/C Close	d:	Date:



DESIGN DRAWN BY DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA REV. A CHECKED DRAWING NO. D3064 SHEET 1 OF 1 SCALE DATE TITLE CLAMP 02.09.11 1:1 **NEW ISSUE** Α 02.09.11

03.04.29 0.003 WAS 0,032. W





D3064-1 CLAMP

MAKE FROM EXTRUSION D2423

2) BREAK ALL EDGES 0.005-0.015

3) FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1 POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3 TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

.5) ALL DIMENSIONS ARE IN INCHES

WORK ORDER

I .. HOUT NOTICE

NO. 23406

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DART AEROSPACE LTD	Work Order:	23406
Description: Clamp	Part Number:	D3064-1
Inspection Dwg: D3064 Rev: A1		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X	First Article		Prototype
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Drawing	Tolononos	Actual			Method of	
Dimension	Tolerance	Dimension	Accept	Reject	Inspection	Comments
0.306	+/-0.010					
2.222	+/-0.010					
0.375	+/-0.010					
0.735	+/-0.010					
0.250	+/-0.010					
0.345	+/-0.010					
R0.375	+/-0.010					
Ø0.257	+0.005/-0.000					
0.750	+/-0.010					
R0.032	+/-0.010				· · · · · · · · · · · · · · · · · · ·	
R0.338	+/-0.010			- · · · · · · · · · · · · · · · · · · ·	***************************************	
0.375	+/-0.010				*****	
0.375	+/-0.010				+ A - 12	
3.450	+/-0.010				**************************************	
4.200	+/-0.010					
R1.200	+/-0.010					
					·	
					· · · · · · · · · · · · · · · · · · ·	
			- 12.00			
,			-		- 1	

Measured by:	Audited by:	Prototype Approval:	N/A
Date:	Date:	Date:	N/A

Rev	Date	Change	Revised by	Approved
Α	04.01.21	New Issue	KJ/RF	13/2
		· · · · · · · · · · · · · · · · · · ·	·	

RELEASED

Job Costing Report

J dol	Josting Ke	eport		
Dart Aerospace Ltd.			Ma	y 20, 2005
Hawkesbury				:59 am
Hawkebbary				
Work Order No : 0023406				
Project Name : D3064-1		Department Cod	e:	
Project For : WK525		Burden Flags		NNNNN
Work Order Type : Main		WO Status		
Main WO Number :		Invoice State		
		Invoice Date		or invoiced
House Part Number: D3064-1				
Description : Clamp		Invoice Number		• • • • •
Manufactured : Yes		Invoice Amount	:	0.00
Amount Req'd : 160				
Amount Done : 0		Order Entry No	:	
Start Date : 05-20-05		OF Value	:	0.00
Est Finish Date : 06-23-06		·		
Act Finish Date : "		Est Mark Up	:	0.000%
Drawings Regd : No		Actual Mark Up		
Ok for Approval		modual main op	•	0.000
(Manageral Doald		\$0 Posted to F	id nd a	had Cooda
Approval Rec'd :		SO FOSCED CO F	THIE	ned Goods
		** ' 0 5		
Estimated Estimated	Actual	Var. % P	oste	d To Post

		Estimated	Actual	Var. %	Posted	To Post
Material Cost	:	0.00	0.00	0.00	0.00	0.00
Engineering Hours Engineering Cost	:	0.00 0.00	0.00 0.00	0.00	0.00	0.00
Production Hours	:	0.00	0.00	0.00	0.00	0.00
Production Cost Packaging Hours	:	0.00	0.00	0.00	0.00	0.00
Packaging Cost OverHead Hours	:	0.00	0.00	0.00	0.00	0.00
OverHead Cost	:	0.00 0.00	0.00 0.00	0.00	0.00	0.00
CNC Hours CNC	:	0.00	0.00	0.00	0.00	0.00
Misc. Hours	:	0.00	0.00	0.00		. 0,00
Misc.	:	0.00	0.00	0.00	0.00	0.00
Burden	:	0.00	0.00	0.00		
Total Cost		0.00	0.00	0.00	•	
Mark up	:	0.000	0.000	0.00		
Selling Cost	:	0.00	0.00			

•		Estimated	Actual .
Labour Hrs/Amount Done	:	0.00	0.00
Profits/(Loss)	:	0.00	0.00